NJ5□, NJ3□, NJ1□

NJ series machine controller

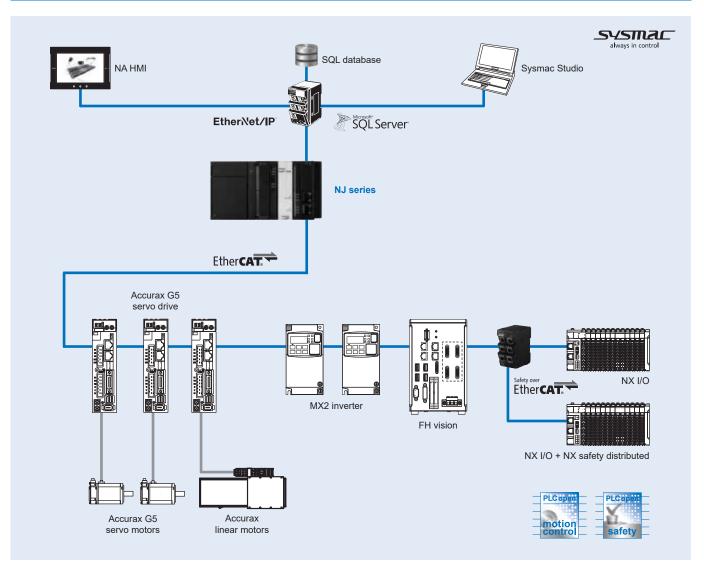
Sysmac controller - NJ series

The NJ series is an scalable machine controller for logic sequence and motion control that includes options for advanced functions such as robotics and database connection.

- Fastest cycle time: 500 μs
- Number of axes: 64, 32, 16, 8, 4, 2
- Synchronized motion core
- Functions: Logic sequence, Motion, Robotics, Database connection and SECS/GEM
- Delta and Cartesian robots control
- DB connection: SQL client for Microsoft SQL server, Oracle, IBM DB2, MySQL, Firebird
- Multi-tasking
- Built-in EtherCAT and EtherNet/IP ports

System configuration





Specifications

General specifications

Item		NJ CPU Unit
		Mounted in a panel
Grounding		Less than 100 Ω
CPU unit dimensions (H	× D × W)	90 mm × 90 mm × 90 mm
Weight		550 g (including end cover)
Current consumption		5 VDC, 1.90 A (including SD Memory card and end cover)
Operation environment		0 to 55°C
	Ambient operating humidity	10% to 90% (with non condensation)
	Atmosphere	Must be free from corrosive gases
	Ambient storage temperature	-20 to 75°C (excluding battery)
	Altitude	2,000 m or less
	Pollution degree	2 or less: Conforms to JIS B3502 and IEC 61131-2.
	Noise immunity	2 kV on power supply line (conforms to IEC 61000-4-4.)
	Overvoltage category	Category II: Conforms to JIS B3502 and IEC 61131-2
	EMC immunity level	Zone B
	Vibration resistance	Conforms to IEC 60068-2-6 5 to 8.4 Hz with 3.5 mm amplitude, 8.4 to 150 Hz.
	Shock resistance	Acceleration of 9.8 m/s ² for 100 min in X, Y and Z directions (10 sweeps of 10 min each = 100 min total) Conforms to IEC 60068-2-27 147 m/s ² , 3 times in X, Y and Z directions (100 m/s ² for relay output units)
Battery	Life	5 years at 25°C
	Model	CJ1W-BAT01
Applicable standards		Conforms to cULus, NK, LR, EC directives, C-Tick and KC registration ¹ .

 $^{\rm *1.}$ Supported only by the CPUs with unit version 1.01 or higher.

Performance specifications

Common performance specifications

Item				NJ5 CPU Unit	NJ3 CPU Unit	NJ1 CPU Unit	
Processing time	Instruction	LD in:	struction	1.2 ns (1.9 ns max.)	2.0 ns (3.0 ns max.)	3.3 ns (5.0 ns max.)	
	execution time		instructions ong real data)	26 ns or more	42 ns or more	70 ns or more	
Programming	Program	Size		20 MB	5 MB	3 MB	
	capacity ^{*1}	POU	definition	3,000	750	450	
			instance	9,000 (Sysmac Studio v.1.06 or higher) / 6,000 (Sysmac Stu- dio v.1.05 or lower)	3,000 (Sysmac Studio v.1.05 or higher) / 1,500 (Sysmac Stu- dio v.1.04 or lower)	1,800	
	Variables capacity	No re	tain attribute ^{*2}	Size: 4 MB Number: 90,000	Size: 2 MB Number: 22,500		
		Retair	n attribute ^{*3}	Size: 2 MB Number: 10,000	Size: 0.5 MB Number: 5,000 (Sysmac Stu- dio v.1.05 or higher) / 2,500 (Sysmac Studio v.1.04 or low- er)	Size: 0.5 MB Number: 5,000	
	Data type	Numb	ber	2,000	1,000	•	
	Memory for	CIO a	rea	6,144 words (CIO 0 to CIO 614	3)		
	CJ-Series	Work	area	512 words (W0 to W511)			
	units (can be specified with		ng area	1,536 words (H0 to H1535)			
	AT specifica-	DM area		32,768 words (D0 to D32767)			
	tions for vari- ables.)	EM area		32,768 words × 25 banks (E0_00000 to E3_32767) (E0_00000 to E18_32767)			
Unit configuration	Maximum num or expansion ra		CJ/NX unit per CPU rack	10 units			
			CJ unit on the system	40 units			
	Maximum num	ber of	NX unit on the system	4,096 (on NX EtherCAT communication coupler unit) 400 (on NX EtherCAT communication coupler un			
	Number of exp			3 max.			
	I/O Capacity (C	J unit	s)	2,560 points max.			
	Power supply			NJ-P[]3001			
	to CPU rack and expan- sion racks	OFF n time	AC power supply	30 to 45 ms			
		Power OFF detection time	DC power supply	22 to 25 ms			
Motion control	Number of controlled axes	Number of real axes ^{*4}		NJ501-□5□0: 64 axes max. NJ501-□4□0: 32 axes max. NJ501-□3□0: 16 axes max.	NJ301-1200: 8 axes max. NJ301-1100: 4 axes max.	NJ101-10□0: 2 axes max. NJ101-90□0: 0	
			er of total axes ^{*5}	NJ501-□5□0: 64 axes max. NJ501-□4□0: 32 axes max. NJ501-□3□0: 16 axes max.	NJ301-1200: 15 axes max. NJ301-1100: 15 axes max.	NJ101-10⊡0: 6 axes max. NJ101-90⊡0: 0	
		Linea	r interpolation control	4 axes max. per axes group			
		Circu	lar interpolation control	2 axes per axes group			
	Number of axe	s grou	ps	32 groups max.			
	Position units			Pulses, millimeters, micrometer	rs, nanometers, degrees or inch	es	

Item				NJ5 CPU Unit	NJ3 CPU Unit	NJ1 CPU Unit		
Notion control	Override facto	rs		0.00% or 0.01% to 500.00%				
	Motion control	perio	d	Same as process data commu	nications period of Ethe	rCAT communications		
	Cams		per of cam data points			cam table / 262,140 points max. for a		
	Callis	Num	ber of call data points	ble / 1,048,560 points max. for		cam table / 202, 140 points max. Ior a		
				all cam tables				
		Numb	er of cam tables	640 tables max.	160 tables max.			
	<u>.</u>				Too lables max.			
Communications			orted services	Sysmac Studio connection				
	USB port	Physical layer		USB 2.0-compliant B-type con	nector			
		Trans	mission distance	5 m max.				
	Built-in	Number of ports		1				
	EtherNet/IP			10Base-T or 100Base-TX				
	port	Physical layer						
	P		e length	1514 max.				
			a access method	CSMA/CD				
		Modu	lation	Baseband				
		Topol	logy	Star				
		Baud		100 Mbps (100Base-TX)				
			mission media	STP (shielded, twisted-pair) ca	blo of Ethornot optogon	5 50 or highor		
			mission distance	100 m max. (distance between		ae)		
		Casca	ade connections number	There are no restrictions if an s	switching hub is used			
			Number of connections	32				
			Packet Interval ^{*6}	1 to 10.000 ms in 1.0-ms increments. ⁷⁷				
				Can be set for each connection. (Data will be refreshed at the set interval, regardless of th				
		s		number of nodes.)				
		Х S	Permissible	3,000 pps ^{*8*9} (including heartbeat)				
		i j	communications band	c,oco ppo (including round	Joal)			
		ats		32				
		ତ୍ୱିତ୍ର Number of tag sets ତ୍ୱିତ୍ସ Tag types						
				Network variables, CIO, Work,		reas		
		P service	Number of tags	8 (7 tags if controller status is i				
			Link data size per node	256 max. (total size for all tags.)				
			Number of tag	19,200 bytes max.				
			Data size per connection					
			-		a at)			
		0		32 max. (1 connection = 1 tag	sei)			
			sets					
			Tag set size	600 bytes max. (two bytes are	used if controller status	is included in the tag set.)		
			Multi-cast packet filter ¹⁰	Supported.				
		e	Class 3	32 (clients plus server)				
		/ic	(number of					
		er	connections)					
		SSS	-					
		ğ		Number of disease these services		0		
		ssi		Number of clients that can com				
		elio Olio	(non-connection type)	Number of servers that can communicate at one time: 32 max.		32 max.		
		IP message service: Explicit messages						
		Ϋ́						
		-	per of TCP socket service	30 max.*11				
	Built-in							
			nunications standard	IEC 61158, Type 12				
	EtherCAT port	Ether	CAI master	Class B (feature pack motion of	control compliant)			
		-	fications					
			cal layer	100BASE-TX				
		Modu	lation	Baseband				
		Baud	rate	100 Mbps (100Base-TX)				
			ex mode	Automatic				
		<u> </u>		Line, daisy chain and branchin	9			
		Topol	•.		0	Internet state (selection of the selection of the selecti		
		Trans	mission media		5 or higher (double-shie	Ided straight cable with aluminum tap		
				and braiding)				
			mission distance	Distance between nodes: 100	m max.			
		Numb	per of slaves	192 max.		64 max.		
		Proce	ess data size	Inputs/Outputs: 5,736 bytes ma	ax. (However, the maxim	ium number of process data frames is		
		Proce	ess data size per slave	Inputs/Outputs: 1,434 bytes ma				
			nunications cycle	500/1,000/2,000/4,000 μs ^{*12}		1,000/2,000/4,000 µs		
			,	, , , ,		1,000/2,000/4,000 μ5		
		Sync	jitter	1 μs max.				
nternal clock				At ambient temperature of 55°				
				At ambient temperature of 25°				
				At ambient temperature of 0°C	: -3 to +1 min error per	month		

*1. This is the capacity for the execution objects and variable tables (including variable names).

^{*2.} Words for CJ-series units in the holding, DM and EM areas are not included.

*3. Words for CJ-series units in the CIO and work areas are not included.

^{4.} This is the total number of axes that are set as servo axes or encoder axes and are also set as used axes.

*5. This is the total for all axis types. The maximum number of axes of the CPU unit version 1.05 or lower is 8 axes (NJ301-1200), 4 axes (NJ301-1100).

^{*6.} Data is updated on the line in the specified interval regardless of the number of nodes.

^{*7.} The packet interval of the CPU unit version 1.02 or lower is 10 to 10,000 ms in 1.0 ms increments.

*8. Means packets per second, i.e., the number of communication packets that can be sent or received in one second.

^{*9.} The permissible communications band of the CPU unit version 1.02 or lower is 1,000 pps.

*10. An IGMP client is mounted for the EtherNet/IP port. If an Ethernet switch that supports IGMP snooping is used, filtering of unnecessary multicast packets is performed.

*11. The maximum number of TCP socket service of the CPU unit version 1.02 or lower is 16.

 $^{\ast 12.}$ The maximum communications cycle of the NJ301 CPU unit version 1.02 or lower is 1,000/2,000/4,000 $\mu s.$

Performance specifications for CPU units with robotics functionality

Item			NJ501-400 CPU	Unit			
			NJ501-4500	NJ501-4400	NJ501-4300	NJ501-4320	NJ501-4310
Motion control	tion control Robotics Delta robot			Delta-2, Delta-2R, Delta-3, Delta-3R, Delta-5			
		Cartesian robot	Cartesian 2D (XY/2	XZ/YZ), Cartesian 2	2D Gantry, H-Bot	XY, Cartesian 3D, 0	Cartesian 3D Gantry
		Max. number of robots	Up to 8 robots				1 robot
		Max. number of controllable	64 axes	32 axes	16 axes		
	axes						
		Additional functionality	-			Database	-
						connection	

Note: For robot control by NJ501-4 0, use the Accurax G5 servo drive with built-in EtherCAT communications, absolute encoder and brake.

Performance specifications for CPU units with database connection

Item			NJ501-DD20 CPU Unit	NJ101-DD20 CPU Unit
	Memory for CJ-series units (can be specified with AT specifications for variables)		**	32,768 words × 4 banks (E0_00000 to E3_32767) ^{*2}

^{*1.} When the spool function of the NJ501-□□20 is enabled, the DB connection service uses E9_0 to E18_32767.

*2. When the spool function of the NJ101- \square 20 is enabled, the DB connection service uses E1_0 to E3_32767.

Function specifications

Common function specifications

Item				NJ CPU Unit
Tasks	Function	Та		I/O refreshing and the user program are executed in units that are called tasks. Tasks are used to specify execution conditions and execution priority.
	Periodically executed tasks Conditionally executed tasks ^{*1}		ecuted tasks	Maximum number of primary periodic tasks: 1 Maximum number of periodic tasks: 3
			xecuted tasks ^{*1}	Maximum number of even tasks: 32 When active even task instruction is executed or when condition expression for variable is met.
	Setup	System service settings	monitoring	The execution interval and the percentage of the total user program execution time are moni- tored for the system services (processes that are executed by the CPU Unit separate from task execution).
Programming	POUs	Programs		POUs that are assigned to tasks.
	(program	Function block	s	POUs that are used to create objects with specific conditions.
	organization units)	Functions		POUs that are used to create an object that determine unique outputs for the inputs, such as for data processing.
	Programming languages	Types		Ladder diagrams ^{*2} and structured text (ST).
	Namespaces ^{*3}			A concept that is used to group identifiers for POU definitions.
	Variables	External access of variables Basic data types		Network variables (the function which allows access from the HMI, host computers or other controllers)
	Data types			BOOL, BYTE, WORD, DWORD, LWORD, INT, SINT, DINT, LINT, UINT, USINT, UDINT, ULINT, REAL, LREAL, TIME (durations), DATE, TIME_OF_DAY, DATE_AND_TIME and STRING (text strings)
		Derivative data types		Structures, unions, enumerations
		Structures	Function	A derivative data type that groups together data with different variable types. Number of members: 2,048 max. Nesting levels: 8 max.
			Member data types	Basic data types, structures, unions, enumerations, array variables
			Specifying member offsets	You can use member offsets to place structure members at any memory locations. ³
		Unions	Function	A derivative data type that groups together data with different variable types. Number of members: 4 max.
			Member data types	BOOL, BYTE, WORD, DWORD and LWORD.
		Enumerations	Function	A derivative data type that uses text strings called enumerators to express variable values.
	Data type attributes	Array specifications	Function	An array is a group of elements with the same data type. You specify the number (subscript) of the element from the first element to specify the element. Number of dimensions: 3 max. Number of elements: 65,535 max.
			Array specifications for FB instances	Supported.
		Range specific	ations	You can specify a range for a data type in advance. The data type can take only values that are in the specified range.
		Libraries		User libraries.

Item				NJ CPU Unit	
Motion control ^{*4}	Control mode	S		Position control, velocity control, torque control	
POAR	Axis types			Servo axes, virtual servo axes, encoder axes and virtual encoder axes	
		t can be managed		Command positions and actual positions	
	Single-axis Single-ax position contol		Absolute positioning	Positioning is performed for a target position that is specified with an absolute value.	
		contol	Relative positioning	Positioning is performed for a specified travel distance from the command current position.	
			Interrupt feeding	Positioning is performed for a specified travel distance from the position where an interrupt input was received from an external input.	
			Cyclic synchro- nous absolute positioning ^{*1}	The function which output command positions in every control period in the position control mode.	
	Single-axis	Single-axis	Velocity control	Velocity control is performed in position control mode.	
		velocity control	Cyclic synchronous velocity control	A velocity command is output each control period in the velocity control mode.	
		Single-axis torque control	Torque control	The torque of the motor is controlled.	
		Single-axis synchronized	Starting cam operation	A cam motion is performed using the specified cam table.	
		control	Ending cam operation	The cam motion for the axis that is specified with the input parameter is ended.	
			Starting gear	A gear motion with the specified gear ratio is performed between a master axis and slave axis	
			Positioning gear operation	A gear motion with the specified gear ratio and sync position is performed between a master axis and slave axis.	
			Ending gear operation	The specified gear motion or positioning gear motion is ended.	
			Synchronous positioning	Positioning is performed in sync with a specified master axis.	
			Master axis phase shift	The phase of a master axis in synchronized control is shifted.	
			Combining axes	The command positions of two axes are added or subtracted and the result is output as the command position.	
		Single-axis manual operation	Powering the servo	The servo in the servo drive is turned ON to enable axis motion.	
			Jogging	An axis is jogged at a specified target velocity.	
		Auxiliary functions for	Resetting axis errors	Axes errors are cleared.	
		single-axis control	Homing	A motor is operated and the limit signals, home proximity signal, and home signal are used to define home.	
			Homing with parameter ^{*1}	Specifying the parameter, a motor is operated and the limit signals, home proximity signal and home signal are used to define home.	
			High-speed homing	Positioning is performed for an absolute target position of 0 to return to home.	
			Stopping	An axis is decelerated to a stop at the specified rate.	
			Immediately stopping	An axis is stopped immediately.	
			Override factors	The target velocity of an axis can be changed.	
			Changing the current position	The command current position or actual current position of an axis can be changed to any position.	
			Enabling external latches	The position of an axis is recorded when a trigger occurs.	
			Disabling external latches	The current latch is disabled.	
			Zone monitoring	You can monitor the command position or actual position of an axis to see when it is within a specified range (zone).	
			Enabling digital cam switches ^{*5}	You can turn a digital output ON and OFF according to the position of an axis.	
			Monitoring axis following error	You can monitor whether the difference between the command positions or actual positions of two specified axes exceeds a threshold value.	
			Resetting the following error	The error between the command current position and actual current position is set to 0.	
			Torque limit	The torque control function of the servo drive can be enabled or disabled and the torque limits can be set to control the output torque.	
			Position compensation ^{*6}	The function which compensate the position for the axis in operation.	
			Start velocity*7	You can set the initial velocity when axis motion starts.	

Item				NJ CPU Unit
Motion	Axes groups	Multi-axes	Absolute linear	Linear interpolation is performed to a specified absolute position.
control ^{*4}	5	coordinated	interpolation	
		control	Relative linear interpolation	Linear interpolation is performed to a specified relative position.
			Circular 2D interpolation	Circular interpolation is performed for two axes.
			Axes group cy- clic synchro- nous absolute	A positioning command is output each control period in Position control mode. ⁷³
		Auxiliary	positioning Resetting axes	Axes group errors and axis errors are cleared.
		functions for multi-axes	group errors Enabling axes	Motion of an axes group is enabled.
		coordinated control	groups Disabling axes	Motion of an axes group is disabled.
			groups	
			Stopping axes groups	All axes in interpolated motion are decelerated to a stop.
			Immediately stopping axes groups	All axes in interpolated motion are stopped immediately.
			Setting axes group override factors	The blended target velocity is changed during interpolated motion.
	Axes groups	Auxiliary functions for	Reading axes group positions	The command current positions and actual current positions of an axes group can be read. ³
		multi-axes coordinated control	Changing the axes in a group	The composition axes parameter in the axes group parameters can be overwritten temporari ly. $^{^{\prime 3}}$
	Common items	Cams	Setting cam table properties	The end point index of the cam table that is specified in the input parameter is changed.
			Saving cam tables	The cam table that is specified with the input parameter is saved in non-volatile memory in the CPU unit.
			Generating cam tables ^{*8}	The cam table that is specified with the input parameter is generated from the cam property and cam mode.
		Parameters	Writing MC settings	Some of the axis parameters or axes group parameters are overwritten temporarily.
			Changing axis parameters ^{*8}	You can access and change the axis parameters from the user program.
	Auxiliary functions	Count modes Unit conversions		You can select either linear mode (finite length) or rotary mode (infinite length). You can set the display unit for each axis according to the machine.
		Acceleration/ Automatic		Jerk is set for the acceleration/deceleration curve for an axis motion or axes group motion.
		deceleration control	acceleration/ deceleration control	
			Changing the acceleration and deceleration rates	You can change the acceleration or deceleration rate even during acceleration or deceleration
		In-position check		You can set an in-position range and in-position check time to confirm when positioning is completed.
		Stop method		You can set the stop method to the immediate stop input signal or limit input signal.
			f motion control	You can change the input variables for a motion control instruction during execution and
		instructions Multi-execution	of motion con-	execute the instruction again to change the target values during operation. You can specify when to start execution and how to connect the velocities between operations
			s (buffer mode)	when another motion control instruction is executed during operation.
		Continuous axe (transition mod	es group motions le)	You can specify the transition mode for multi-execution of instructions for axes group operation
		Monitoring functions	Software limits Following error	Software limits are set for each axis. The error between the command current value and the actual current value is monitored for ar axis.
			Velocity, accel- eration/decelera- tion rate, torque, interpolation velocity and interpolation acceleration/de- celeration rate	You can set warning values for each axis and each axes group.
		Absolute enco		You can use an OMRON Accurax-G5 series servomotor with an absolute encoder to eliminate
		Input signal log	jic inversion*7	the need to perform homing at startup. You can inverse the logic of immediate stop input signal, positive limit input signal, negative
	External interfac	nterface signals		limit input signal or home proximity input signal. The servo drive input signals listed on below are used. Home signal, home proximity signal, positive limit signal, negative limit signal, immediate stop
Unit (I/O)	EtherCAT	Number of slav	es	signal and interrupt input signal. NJ5/NJ3: 192 max.
management	slaves	Maximum num	her of units	NJ1: 64 max. 40
	CJ-series units	Maximum num Basic I/O units	Load short-cir- cuit protection and I/O discon- nection detec-	40 Alarm information for basic I/O units is read.

Item Communica-				NJ CPU Unit
tions	Peripheral USB	port		A port for communications with various kinds of support software running on a personal com-
10115	EtherNet/IP	Communication	protocol	puter. TCP/IP, UDP/IP
	port			,
	pon	CIP communi- cations service	Tag data links	Programless cyclic data exchange is performed with the devices on the EtherNet/IP network.
		cations service	Message communications	CIP commands are sent to or received from the devices on the EtherNet/IP network.
		TCP/IP	Socket services	Data is sent to and received from any node on EtherNet using the UDP or TCP protocol.
		applications	SUCKEL SELVICES	Socket communications instructions are used.
		appneations	FTP client ^{*8}	File can be read from or written to computers to other Ethernet nodes from the CPU unit. FTP
				client communications instructions are used.
			FTP server	Files can be read from or written to the SD memory card in the CPU unit from computers at
				other Ethernet nodes.
			Automatic clock	
			adjustment	the power supply to the CPU unit is turned ON. The internal clock time in the CPU unit is
				updated with the read time.
			SNMP agent	Built-in EtherNet/IP port internal status information is provided to network management software that uses an SNMP manager.
Communica-	EtherCAT port	Supported	Process data	Control information is exchanged in cyclic communications between EtherCAT master and
tions	EllerCAT port	services	communications	
		00111000	SDO	A communication method to exchange control information in noncyclic event communications
				between the EtherCAT master and slaves. This communications method is defined by CoE.
		Network scann		Information is read from connected slave devices and the slave configuration is automatically
			•	generated.
		DC (distributed	clock)	Time is synchronized by sharing the EtherCAT system time between all EtherCAT devices
				(including the master).
		Packet monitor	ing ^{^9}	The frames that are sent by the master and the frames that are received by the master can be
				saved. The data that is saved can be viewed with WireShark or other applications.
		Enable/disable slaves	settings for	The slaves can be enabled or disabled as communications targets.
		Disconnecting/	oonnooting	SDO messages of the CAN application can be sent to slaves via EtherCAT.
		slaves	connecting	SDO messages of the CAN application can be sent to slaves via EtherCAT.
		Supported	CoE	SDO messages that conform to the CANopen standard can be sent to slaves via EtherCAT.
		application	002	
		protocol		
	Communications instructions			The following instructions are supported:
				CIP communications instructions, socket communications instructions, SDO message instructions
				tions, no-protocol communications instructions, protocol macro instructions and FTP client in- structions ⁸ .
Operation	RUN output cor	taote		The output on the power supply unit turns ON in RUN mode.
management		ildets		The output on the power supply unit turns on in non-mode.
System	Event logs	Function		Events are recorded in the logs.
management			nts per event log	 System event log: NJ5: 1,024 max., NJ3/NJ1: 512 max.
	Number of ever			 Access event log: NJ5: 1,024 max., NJ3/NJ1: 512 max.
				 User-defined event log: NJ5: 1,024 max., NJ3/NJ1: 512 max.
Debugging	Online editing			Programs, function blocks, functions and global variables can be changed online. Different op
		<u> </u>		erators can change different POUs across a network.
	Forced Forced refreshing			
			-	The user can force specific variables to TRUE or FALSE.
	Forced refreshing	Number of	For EtherCAT	The user can force specific variables to TRUE or FALSE. 64 max.
		Number of forced	For EtherCAT slaves	64 max.
		Number of	For EtherCAT	
	refreshing	Number of forced	For EtherCAT slaves For CJ-series	64 max.
	refreshing MC test Run ^{*10}	Number of forced variables	For EtherCAT slaves For CJ-series	64 max. 64 max. Motor operation and wiring can be checked from the Sysmac Studio.
	refreshing	Number of forced variables	For EtherCAT slaves For CJ-series	64 max.
	MC test Run ^{*10} Synchronization	Number of forced variables n Differentiation	For EtherCAT slaves For CJ-series units	64 max. 64 max. Motor operation and wiring can be checked from the Sysmac Studio. The project file in the Sysmac Studio and the data in the CPU unit can be made the same when
	refreshing MC test Run ⁻¹⁰ Synchronization	Number of forced variables n	For EtherCAT slaves For CJ-series units	64 max. 64 max. Motor operation and wiring can be checked from the Sysmac Studio. The project file in the Sysmac Studio and the data in the CPU unit can be made the same when online.
	MC test Run ^{*10} Synchronization	Number of forced variables n Differentiation	For EtherCAT slaves For CJ-series units monitoring ^{*1} tacts ^{*1} Single triggered	64 max. 64 max. Motor operation and wiring can be checked from the Sysmac Studio. The project file in the Sysmac Studio and the data in the CPU unit can be made the same when online. Rising/falling edge of contacts can be monitored. 8 max. When the trigger condition is met, the specified number of samples are taken and then tracing
	MC test Run ^{*10} Synchronization Differentiation monitoring ^{*1}	Number of forced variables n Differentiation Number of con	For EtherCAT slaves For CJ-series units monitoring ^{*1} tacts ^{*1} Single triggered trace	64 max. 64 max. Motor operation and wiring can be checked from the Sysmac Studio. The project file in the Sysmac Studio and the data in the CPU unit can be made the same when online. Rising/falling edge of contacts can be monitored. 8 max. When the trigger condition is met, the specified number of samples are taken and then tracing stops automatically.
	MC test Run ^{*10} Synchronization Differentiation monitoring ^{*1}	Number of forced variables n Differentiation Number of con	For EtherCAT slaves For CJ-series units monitoring ¹¹ tacts ¹¹ Single triggered trace Continuous	64 max. 64 max. Motor operation and wiring can be checked from the Sysmac Studio. The project file in the Sysmac Studio and the data in the CPU unit can be made the same when online. Rising/falling edge of contacts can be monitored. 8 max. When the trigger condition is met, the specified number of samples are taken and then tracing
	MC test Run ^{*10} Synchronization Differentiation monitoring ^{*1}	Number of forced variables n Differentiation Number of con Types	For EtherCAT slaves For CJ-series units monitoring ^{*1} tacts ^{*1} Single triggered trace Continuous trace	64 max. 64 max. Motor operation and wiring can be checked from the Sysmac Studio. The project file in the Sysmac Studio and the data in the CPU unit can be made the same when online. Rising/falling edge of contacts can be monitored. 8 max. When the trigger condition is met, the specified number of samples are taken and then tracing stops automatically. Data tracing is executed continuously and the trace data is collected by the Sysmac Studio.
	MC test Run ^{*10} Synchronization Differentiation monitoring ^{*1}	Number of forced variables n Differentiation Number of com Types Number of sime	For EtherCAT slaves For CJ-series units monitoring ^{*1} tacts ^{*1} Single triggered trace Continuous trace	64 max. 64 max. Motor operation and wiring can be checked from the Sysmac Studio. The project file in the Sysmac Studio and the data in the CPU unit can be made the same when online. Rising/falling edge of contacts can be monitored. 8 max. When the trigger condition is met, the specified number of samples are taken and then tracing stops automatically. Data tracing is executed continuously and the trace data is collected by the Sysmac Studio. NJ5: 4 max ⁻¹¹ .
	MC test Run ^{*10} Synchronization Differentiation monitoring ^{*1}	Number of forced variables Differentiation Number of com Types Number of simu trace	For EtherCAT slaves For CJ-series units monitoring ¹ tacts ¹ Single triggered trace Continuous trace ultaneous data	64 max. 64 max. 64 max. Motor operation and wiring can be checked from the Sysmac Studio. The project file in the Sysmac Studio and the data in the CPU unit can be made the same when online. Rising/falling edge of contacts can be monitored. 8 max. When the trigger condition is met, the specified number of samples are taken and then tracing stops automatically. Data tracing is executed continuously and the trace data is collected by the Sysmac Studio. NJ5: 4 max ⁻¹¹ . NJ3/NJ1: 2 max.
	MC test Run ^{*10} Synchronization Differentiation monitoring ^{*1}	Number of forced variables Differentiation Number of com Types Number of simu trace Number of reco	For EtherCAT slaves For CJ-series units monitoring ^{*1} tacts ^{*1} Single triggered trace Continuous trace ultaneous data	64 max. 64 max. 64 max. Motor operation and wiring can be checked from the Sysmac Studio. The project file in the Sysmac Studio and the data in the CPU unit can be made the same when online. Rising/falling edge of contacts can be monitored. 8 max. When the trigger condition is met, the specified number of samples are taken and then tracing stops automatically. Data tracing is executed continuously and the trace data is collected by the Sysmac Studio. NJ5: 4 max ⁻¹¹ . NJ3/NJ1: 2 max. 10,000 max.
	MC test Run ^{*10} Synchronization Differentiation monitoring ^{*1}	Number of forced variables Differentiation Number of com Types Number of simu trace	For EtherCAT slaves For CJ-series units monitoring ¹ tacts ¹ Single triggered trace Continuous trace ultaneous data	64 max. 64 max. Motor operation and wiring can be checked from the Sysmac Studio. The project file in the Sysmac Studio and the data in the CPU unit can be made the same when online. Rising/falling edge of contacts can be monitored. 8 max. When the trigger condition is met, the specified number of samples are taken and then tracing stops automatically. Data tracing is executed continuously and the trace data is collected by the Sysmac Studio. NJ5: 4 max ¹¹ . NJ3/NJ1: 2 max. 10,000 max. NJ5: 192 variables max.
	MC test Run ^{*10} Synchronization Differentiation monitoring ^{*1}	Number of forced variables Differentiation Number of com Types Number of simu trace Number of reco	For EtherCAT slaves For CJ-series units monitoring ^{*1} tacts ^{*1} Single triggered trace Continuous trace ultaneous data ords Number of sam- pled variables	64 max. 64 max. 64 max. Motor operation and wiring can be checked from the Sysmac Studio. The project file in the Sysmac Studio and the data in the CPU unit can be made the same when online. Rising/falling edge of contacts can be monitored. 8 max. When the trigger condition is met, the specified number of samples are taken and then tracing stops automatically. Data tracing is executed continuously and the trace data is collected by the Sysmac Studio. NJ5: 4 max ⁻¹¹ . NJ3/NJ1: 2 max. 10,000 max.
	MC test Run ^{*10} Synchronization Differentiation monitoring ^{*1}	Number of forced variables Differentiation Number of con Types Number of simulation trace Number of reco Sampling	For EtherCAT slaves For CJ-series units monitoring ^{*1} tacts ^{*1} Single triggered trace Continuous trace ultaneous data ords Number of sam- pled variables	64 max. 64 max. Motor operation and wiring can be checked from the Sysmac Studio. The project file in the Sysmac Studio and the data in the CPU unit can be made the same when online. Rising/falling edge of contacts can be monitored. 8 max. When the trigger condition is met, the specified number of samples are taken and then tracing stops automatically. Data tracing is executed continuously and the trace data is collected by the Sysmac Studio. NJ5: 4 max ⁺¹¹ . NJ3/NJ1: 2 max. 10,000 max. NJ5: 192 variables max. NJ3/NJ1: 48 variables max.
	MC test Run ^{*10} Synchronization Differentiation monitoring ^{*1}	Number of forced variables Differentiation Number of com Types Number of simulation trace Number of reco Sampling Timing of samp Triggered	For EtherCAT slaves For CJ-series units monitoring ¹¹ tacts ¹¹ Single triggered trace Continuous trace Jltaneous data rds Number of sam- pled variables ling	64 max. 64 max. Motor operation and wiring can be checked from the Sysmac Studio. The project file in the Sysmac Studio and the data in the CPU unit can be made the same when online. Rising/falling edge of contacts can be monitored. 8 max. When the trigger condition is met, the specified number of samples are taken and then tracing stops automatically. Data tracing is executed continuously and the trace data is collected by the Sysmac Studio. NJ5: 4 max ¹¹ . NJ3/NJ1: 2 max. 10,000 max. NJ5: 192 variables max. NJ3: NJ3: 48 variables max. Sampling is performed for the specified task period, at the specified time or when a sampling
	MC test Run ^{*10} Synchronization Differentiation monitoring ^{*1}	Number of forced variables n Differentiation Number of con Types Number of simulation trace Number of reco Sampling Timing of samp	For EtherCAT slaves For CJ-series units monitoring ¹¹ tacts ¹¹ Single triggered trace Continuous trace Jltaneous data rds Number of sam- pled variables ling	64 max. 64 max. Motor operation and wiring can be checked from the Sysmac Studio. The project file in the Sysmac Studio and the data in the CPU unit can be made the same when online. Rising/falling edge of contacts can be monitored. 8 max. When the trigger condition is met, the specified number of samples are taken and then tracing stops automatically. Data tracing is executed continuously and the trace data is collected by the Sysmac Studio. NJ5: 4 max ¹¹ . NJ3/NJ1: 2 max. 10,000 max. NJ5: 192 variables max. NJ3/NJ1: 48 variables max. Sampling is performed for the specified task period, at the specified time or when a sampling instruction is executed.
	MC test Run ^{*10} Synchronization Differentiation monitoring ^{*1}	Number of forced variables Differentiation Number of com Types Number of simulation trace Number of reco Sampling Timing of samp Triggered	For EtherCAT slaves For CJ-series units monitoring ^{*1} acts ^{*1} Single triggered trace Continuous trace Utaneous data rds Number of sam- pled variables ling Triggered traces	 64 max. 64 max. 64 max. Motor operation and wiring can be checked from the Sysmac Studio. The project file in the Sysmac Studio and the data in the CPU unit can be made the same when online. Rising/falling edge of contacts can be monitored. 8 max. When the trigger condition is met, the specified number of samples are taken and then tracing stops automatically. Data tracing is executed continuously and the trace data is collected by the Sysmac Studio. NJ5: 4 max¹¹. NJ3/NJ1: 2 max. 10,000 max. NJ5: 192 variables max. Sampling is performed for the specified task period, at the specified time or when a sampling instruction is executed. Trigger conditions are set to record data before and after an event. When BOOL variable changes to TRUE or FALSE. Comparison of non-BOOL variable with a constant.
	MC test Run ^{*10} Synchronization Differentiation monitoring ^{*1}	Number of forced variables Differentiation Number of com Types Number of simulation trace Number of reco Sampling Timing of samp Triggered	For EtherCAT slaves For CJ-series units monitoring ^{*1} tacts ^{*1} Single triggered trace Continuous trace ultaneous data rds Number of sam- pled variables ling Triggered traces Trigger condi-	64 max. 64 max. Motor operation and wiring can be checked from the Sysmac Studio. The project file in the Sysmac Studio and the data in the CPU unit can be made the same wher online. Rising/falling edge of contacts can be monitored. 8 max. When the trigger condition is met, the specified number of samples are taken and then tracing stops automatically. Data tracing is executed continuously and the trace data is collected by the Sysmac Studio. NJ5: 4 max ⁺¹¹ . NJ3/NJ1: 2 max. 10,000 max. NJ5: 192 variables max. NJ3/NJ1: 48 variables max. Sampling is performed for the specified task period, at the specified time or when a sampling instruction is executed. Trigger conditions are set to record data before and after an event. When BOOL variable changes to TRUE or FALSE. Comparison of non-BOOL variable with a constant. Comparison method: Equals (=), greater than (>), greater than or equals (≥), less than (<), less
	MC test Run ^{*10} Synchronization Differentiation monitoring ^{*1}	Number of forced variables Differentiation Number of com Types Number of simulation trace Number of reco Sampling Timing of samp Triggered	For EtherCAT slaves For CJ-series units monitoring ^{*1} tacts ^{*1} Single triggered trace Continuous trace Continuous trace altaneous data ords Number of sam- pled variables ling Triggered traces Trigger condi- tions	64 max. 64 max. Motor operation and wiring can be checked from the Sysmac Studio. The project file in the Sysmac Studio and the data in the CPU unit can be made the same wher online. Rising/falling edge of contacts can be monitored. 8 max. When the trigger condition is met, the specified number of samples are taken and then tracing stops automatically. Data tracing is executed continuously and the trace data is collected by the Sysmac Studio. NJ5: 4 max ¹¹ . NJ3/NJ1: 2 max. 10,000 max. NJ5: 192 variables max. NJ3/NJ1: 48 variables max. Sampling is performed for the specified task period, at the specified time or when a sampling instruction is executed. Trigger conditions are set to record data before and after an event. When BOOL variable changes to TRUE or FALSE. Comparison of non-BOOL variable with a constant. Comparison method: Equals (=), greater than (>), greater than or equals (≥), less than (<), less than or equals (≤), not equal (≠).
	MC test Run ^{*10} Synchronization Differentiation monitoring ^{*1}	Number of forced variables Differentiation Number of com Types Number of simulation trace Number of reco Sampling Timing of samp Triggered	For EtherCAT slaves For CJ-series units monitoring ^{*1} tacts ^{*1} Single triggered trace Continuous trace ultaneous data rds Number of sam- pled variables ling Triggered traces Trigger condi-	64 max. 64 max. Motor operation and wiring can be checked from the Sysmac Studio. The project file in the Sysmac Studio and the data in the CPU unit can be made the same wher online. Rising/falling edge of contacts can be monitored. 8 max. When the trigger condition is met, the specified number of samples are taken and then tracing stops automatically. Data tracing is executed continuously and the trace data is collected by the Sysmac Studio. NJ5: 4 max ¹¹¹ . NJ3/NJ1: 2 max. 10,000 max. NJ5: 192 variables max. Sampling is performed for the specified task period, at the specified time or when a sampling instruction is executed. Trigger conditions are set to record data before and after an event. When BOOL variable changes to TRUE or FALSE. Comparison of non-BOOL variable with a constant. Comparison method: Equals (=), greater than (>), greater than or equals (≥), less than (<), less than or equals (≤), not equal (≠). Trigger position setting: A slider is used to set the percentage of sampling before and after the
	refreshing MC test Run ^{*10} Synchronization Differentiation monitoring ^{*1} Data tracing	Number of forced variables Differentiation Number of com Types Number of simulation trace Number of reco Sampling Timing of samp Triggered	For EtherCAT slaves For CJ-series units monitoring ^{*1} tacts ^{*1} Single triggered trace Continuous trace Continuous trace altaneous data ords Number of sam- pled variables ling Triggered traces Trigger condi- tions	64 max. 64 max. Motor operation and wiring can be checked from the Sysmac Studio. The project file in the Sysmac Studio and the data in the CPU unit can be made the same wher online. Rising/falling edge of contacts can be monitored. 8 max. When the trigger condition is met, the specified number of samples are taken and then tracing stops automatically. Data tracing is executed continuously and the trace data is collected by the Sysmac Studio. NJ5: 4 max ¹¹¹ . NJ3/NJ1: 2 max. 10,000 max. NJ5: 192 variables max. NJ3/NJ1: 48 variables max. Sampling is performed for the specified task period, at the specified time or when a sampling instruction is executed. Trigger conditions are set to record data before and after an event. When BOOL variable changes to TRUE or FALSE. Comparison of non-BOOL variable with a constant. Comparison method: Equals (=), greater than (>), greater than or equals (≥), less than (<), less than or equals (≤), not equal (≠). Trigger position setting: A slider is used to set the percentage of sampling before and after the trigger condition is met.
Doliohility	refreshing MC test Run ^{*10} Synchronization Differentiation monitoring ^{*1} Data tracing Simulation	Number of forced variables n Differentiation Number of com Types Number of simu trace Number of reco Sampling Timing of samp Triggered traces	For EtherCAT slaves For CJ-series units monitoring ^{*1} tacts ^{*1} Single triggered trace Continuous trace ultaneous data rds Number of sam- pled variables ling Triggered traces Trigger condi- tions Delay	64 max. 64 max. Motor operation and wiring can be checked from the Sysmac Studio. The project file in the Sysmac Studio and the data in the CPU unit can be made the same wher online. Rising/falling edge of contacts can be monitored. 8 max. When the trigger condition is met, the specified number of samples are taken and then tracing stops automatically. Data tracing is executed continuously and the trace data is collected by the Sysmac Studio. NJ5: 4 max ⁻¹¹ . NJ3/NJ1: 2 max. 10,000 max. NJ5: 192 variables max. Sampling is performed for the specified task period, at the specified time or when a sampling instruction is executed. Trigger conditions are set to record data before and after an event. When BOOL variable changes to TRUE or FALSE. Comparison of non-BOOL variable with a constant. Comparison of non-BOOL variable with a constant. Comparison method: Equals (=), greater than (>), greater than or equals (≥), less than (<), less than or equals (≤), not equal (≠). Trigger condition is met. The operation of the CPU unit is emulated in the Sysmac Studio.
Reliability	refreshing MC test Run ^{*10} Synchronization Differentiation monitoring ^{*1} Data tracing	Number of forced variables Differentiation Number of com Types Number of simi- trace Number of reco Sampling Timing of samp Triggered traces	For EtherCAT slaves For CJ-series units monitoring ^{*1} tacts ^{*1} Single triggered trace Continuous trace Jltaneous data rds Number of sam- pled variables ling Triggered traces Trigger condi- tions	64 max. 64 max. Motor operation and wiring can be checked from the Sysmac Studio. The project file in the Sysmac Studio and the data in the CPU unit can be made the same wher online. Rising/falling edge of contacts can be monitored. 8 max. When the trigger condition is met, the specified number of samples are taken and then tracing stops automatically. Data tracing is executed continuously and the trace data is collected by the Sysmac Studio. NJ5: 4 max ⁻¹¹ . NJ3/NJ1: 2 max. 10,000 max. NJ5: 192 variables max. Sampling is performed for the specified task period, at the specified time or when a sampling instruction is executed. Trigger conditions are set to record data before and after an event. When BOOL variable changes to TRUE or FALSE. Comparison of non-BOOL variable with a constant. Comparison of non-BOOL variable with a constant. Comparison method: Equals (=), greater than (>), greater than or equals (≥), less than (<), less than or equals (≤), not equal (≠). Trigger condition is met. The operation of the CPU unit is emulated in the Sysmac Studio. Major fault, partial fault, minor fault, observation and information.
Reliability	refreshing MC test Run ^{*10} Synchronization Differentiation monitoring ^{*1} Data tracing Simulation	Number of forced variables n Differentiation Number of com Types Number of simu trace Number of reco Sampling Timing of samp Triggered traces	For EtherCAT slaves For CJ-series units monitoring ^{*1} tacts ^{*1} Single triggered trace Continuous trace ultaneous data rds Number of sam- pled variables ling Triggered traces Trigger condi- tions Delay	64 max. 64 max. Motor operation and wiring can be checked from the Sysmac Studio. The project file in the Sysmac Studio and the data in the CPU unit can be made the same wher online. Rising/falling edge of contacts can be monitored. 8 max. When the trigger condition is met, the specified number of samples are taken and then tracing stops automatically. Data tracing is executed continuously and the trace data is collected by the Sysmac Studio. NJ5: 4 max ⁻¹¹ . NJ3/NJ1: 2 max. 10,000 max. NJ5: 192 variables max. Sampling is performed for the specified task period, at the specified time or when a sampling instruction is executed. Trigger conditions are set to record data before and after an event. When BOOL variable changes to TRUE or FALSE. Comparison of non-BOOL variable with a constant. Comparison of non-BOOL variable with a constant. Comparison method: Equals (=), greater than (>), greater than or equals (≥), less than (<), less than or equals (≤), not equal (≠). Trigger condition is met. The operation of the CPU unit is emulated in the Sysmac Studio.

ltem				NJ CPU Unit
Security	Protecting software assets		s and serial IDs	When going online to a CPU Unit from the Sysmac Studio, the CPU Unit name in the project is compared to the name of the CPU Unit being connected to.
and preventing operating mistakes		Protection	User program transfer with no restoration information	You can prevent reading data in the CPU unit from the Sysmac Studio.
			CPU unit write protection	You can prevent writing data to the CPU unit from the Sysmac Studio or SD memory card.
			Overall project file protection	You can use passwords to protect .smc files from unauthorized opening on the Sysmac Studio
			Data protection	You can use passwords to protect POUs on the Sysmac Studio. ^{*3}
		Verification of operation authority	Verification of operation authority	Online operations can be restricted by operation rights to prevent damage to equipment or in- juries that may be caused by operating mistakes.
			Number of groups	5 ¹²
		Verification of user program execution ID		The user program cannot be executed without entering a user program execution ID from the Sysmac Studio for the specific hardware (CPU unit).
SD memory	Storage type			SD memory card, SDHC memory card
card	Application	memory card ^{*1} SD memory card operation instructions File operations from the Sysmac Studio		The data in the autoload folder on an SD memory card is automatically loaded when the power supply to the controller is turned ON.
				You can access SD memory cards from instructions in the user program.
				You can perform file operations for Controller files in the SD memory card and read/write standard document files on the computer.
				Notification of the expiration of the life of the SD memory card is provided in a system-defined variable and event log.
Backup ^{*1}	SD memory card backup	Operation	Using front switch	You can use front switch to backup, compare or restore data.
	functions		Using system- defined variable	You can use system-defined variables to backup or compare data.
			Memory card operations dialog box	Backup and verification operations can be performed from the SD memory card operations di- alog box on the Sysmac Studio.
			Using instruction ^{*8}	Backup operation can be performed by using instruction.
		Protection	Backing up data to the SD memory card	Prohibit SD memory card backup functions.
	Sysmac Studio	controller backu	in functions	Backup, restore and verification operations for units can be performed from the Sysmac Studio

*1.

Supported only by the CPU units with unit version 1.03 or higher. Inline ST is supported (Inline ST is ST that is written as an element in a ladder diagram). *2.

*3. Supported only by the CPU units with unit version 1.01 or higher.

*4. The NJ101-900 CPU unit doesn't support motion control.

- *5. Supported only by the CPU units with unit version 1.06 or higher.
- Supported only by the CPU units with unit version 1.10 or higher. Supported only by the CPU units with unit version 1.05 or higher. *6.
- *7.

*8. Supported only by the CPU units with unit version 1.08 or higher.

*9. For NJ301 CPU, supported only by the CPU units with unit version 1.10 or higher.

*10. Cannot be used with the NJ101-90-0 CPU unit.

*11. Maximum number of simultaneous data trace of the NJ501-□□20 CPU unit version 1.08 or higher is 2.

 $^{\ast 12.}$ When the NJ501 CPU units with unit version 1.00 is used, this value becomes two.

Function specifications for CPU units with robotics functionality

Item				NJ501-4 0 CPU Unit
Robot control functions	ot control Axes group Multi-axes coordinated		Robot parameter settings	Sets the parameters (such as kinematics type and link length) for the robot.
		control	Time-specified absolute positioning command	Moves the robot to a specified position in a specified time.
			Synchronization with conveyor	Makes the active TCP follow a workpiece on the conveyor performing the conveyor tracking function.
			Robot jog	Jogs a robot defined by an axes group according the selected target velocity, coor- dinate system and TCP.
			Transition mode and buffering	Select the method to use between robot instructions to perform smooth trajectories.
	Auxiliary functions	Multi-axes coordinated	User coordinate system	Two types of coordinate systems, Machine Coordinate System (MCS) and User Coordinate System (UCS) can be used for robots.
		control	Robot tool	Defines multiple TCP's (Tool Center Point) for the robots.
			Inverse kinematics	Transforms the coordinate values (X, Y, Z) of the robot's TCP to the coordinate values of each axis.
		Monitoring	Monitor	Reads the current position and current velocity of the robot.
		functions	Workspace check	Checks if the robot is moving within the definable working volume.

Function specifications for CPU units with database connection

Item		NJ501- 20 CPU Unit	NJ101-DD20 CPU Unit	
Supported po	ort	Built-in EtherNet/IP port		
Supported D		Microsoft Corporation: SQL Server 2008/2008 R2/2012/2014 ^{*1} Oracle Corporation: Oracle Database 10g/11g/12c ^{*1} Oracle Corporation: MySQL Community Edition 5.1/5.5/5.6 ^{*2} International Business Machines Corporation (IBM): DB2 for Linux, UNIX and Windows 9.5/9.7/10.1/10.5 Firebird Foundation Incorporated: Firebird 2.1/2.5 The PostgreSQL Global Development Group: PostgreSQL 9.2/9.3/9.4 ^{*1}		
	B connections (number of databases connected at the same time)	3 connections max. ³		
Instruction	Supported operations	The following operations can be performed by executing DB connection instructions in the NJ series CPU units. Inserting records (INSERT), updating records (UPDATE), retrieving records (SELECT) and deleting records (DELETE)		
	Number of columns in an INSERT/ UPDATE/SELECT operations	SQL server: 1,024 columns max. Oracle: 1,000 columns max.		
	Number of records in the output of a SELECT operation	65,535 elements max. 4 MB max.		
Run mode of	the DB connection service	Operation mode or Test mode: Operation mode: When each instruction is executed, the service actually accesses the DB. Test mode: When each instruction is executed, the service ends the instruction normally without accessing the DB actually. 		
Spool function	Spool function	Used to store SQL statements when an error occurred recovered from the error.	and resend the statements when the communications are	
	Spool capacity	1 MB ^{*4}	192 KB ^{*4}	
Operation log function		 The following three types of logs can be recorded: Execution log: Log for tracing the executions of the DB connection service. Debug log: Detailed log for SQL statement executions of the DB connection service. SQL execution failure log: Log for execution failures of SQL statements in the DB. 		
DB connection	on service shutdown function		tomatically saving the operation log files into the SD mem	

*1. SQL Server 2014, Oracle Database 12c and PostgreSQL 9.2/9.3/9.4 are supported by DBCon version 1.02 or higher.

*2.

The supported storage engines of the DB are InnoDB and MyISAM. When two or more DB connections are established, the operation cannot be guaranteed if you set different database types for the connections. *3.

*4. Refer to "NJ-Series database connection CPU units user's manual (W527)" for more information.

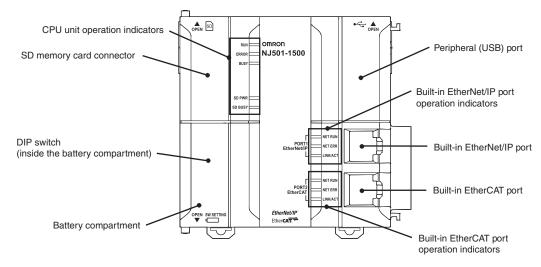
Function specifications for CPU units with SECS/GEM communications

Item	NJ501-1340 CPU Unit
Supported port	Built-in EtherNet/IP port
Supported standard ^{*1}	The unit conforms to the following SEMI standards: E37-0303, E37.1-0702, E5-0707 and E30-0307
Fundamental GEM requirement	State model, equipment processing state, host-initiated S1, F13/F14 scenario, event notification, on-line identi- fication, error message, control (operator initiated), documentation
Additional GEM capability	Establish communications, dynamic event report configuration, variable data collection, trace data collection, status data collection, alarm management, remote control, equipment constant, process recipe management ¹ , material movement, equipment terminal service, clock, limit monitoring, spooling ^{*2} , control (host initiated)
User defined message	You can create non-GEM compliant communication messages and have host communications
GEM specific instruction	The unit supports 29 instructions to perform the following: • Changing the GEM service status • Setting HSMS communications • Reporting events and alarms • Acknowledging host commands and enhanced remote commands • Changing equipment constants • Uploading and downloading process programs • Sending and acknowledging equipment terminal messages • Requesting to change time • Sending user-defined messages • Getting SECS communications log
GEM service log	Can record the following information: HSMS communication log: Keeps log of HSMS communication operations SECS message log: Keeps log of SECS-II communication messages Execution log: Keeps log of executions of GEM instructions^{*2}
Shutting down the GEM service	Saves the spool data and GEM service log records into an SD memory card and ends the GEM service

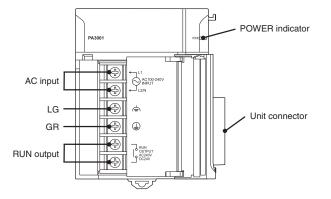
*1. E42 recipes, large process programs and E139 recipes are not supported.
*2. The capability is not available when no SD memory card is mounted.

Nomenclature

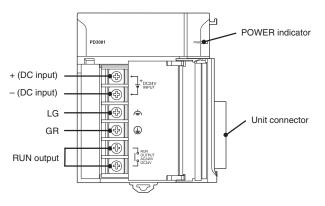
NJ CPU unit



100 to 240 VAC power supply unit (NJ-PA3001)

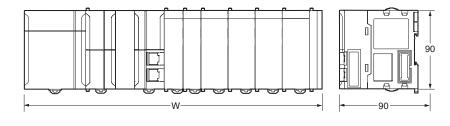


24 VDC power supply unit (NJ-PD3001)



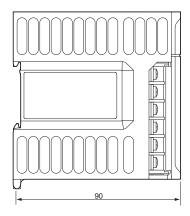
Dimensions

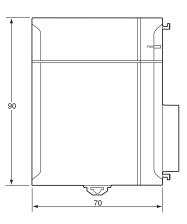
NJ-Series system (NJ-P_3001 + NJ_01-___ + one I/O unit + CJ1W-TER01)



No. of units mounted	Rack width (mm)
with 31-mm width	With NJ CPU
1	205.7
2	236.7
3	267.7
4	298.7
5	329.7
6	360.7
7	391.7
8	422.7
9	453.7
10	484.7

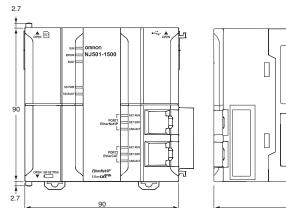
Power supply unit (NJ-PA3001/PD3001)

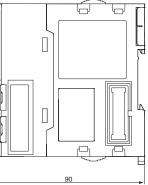


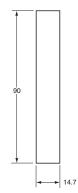


End cover (CJ1W-TER01)

NJ CPU unit





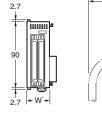


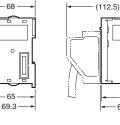
CJ units

Fujitsu connector

MIL connector

M3 screw and screwless type connector





65 - 66.5 83.6

65



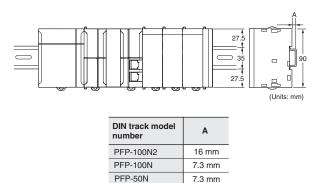
-65

89

I/O connector

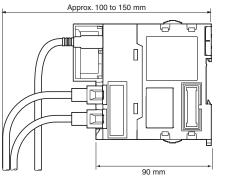
(140)

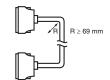
Mounting dimensions



Mounting height

Expansion cable





 Consider the following points when expanding the configuration:

 The total length of I/O connecting cable must not be exceed 12 m.
 I/O Connecting cables require the bending radius indicates below.

 Note:

2. Outer diameter of expansion cable: 8.6 mm.

Power supply units current consumption

Checking current and power consumption

After selecting a power supply unit based on considerations such as the power supply voltage, calculate the current and power requirements for each rack.

Condition 1: Current requirements

There are two voltage groups for internal power consumption: 5 V and 24 V.

Current consumption at 5 V (internal logic power supply) Current consumption at 24 V (relay driving power supply)

Condition 2: Power requirements

For each rack, the upper limits are determined for the current and power that can be provided to the mounted units. Design the system so that the total current consumption for all the mounted units does not exceed the maximum total power or the maximum current supplied for the voltage groups shown in the following tables.

The maximum current and total power supplied for CPU racks and expansion racks according to the power supply unit model are shown below.

	Max. current su	upplied		(C) Max.			
supply units		(A) 5 VDC CPU (A) 5 VDC expansion (B) 24 VDC t racks ^{*1} rack s					
NJ-PA3001	6.0 A	6.0 A	1.0 A	30 W			
NJ-PD3001	6.0 A	6.0 A	1.0 A	30 W			

Conditions 1 and 2 are below must be satisfied. Condition 1: Maximum current (1) Total unit current consumption at 5 V \leq (A) value

(2) Total unit current consumption at 24 V \leq (B) value

Condition 2: Maximum power

 $(1) \times 5 V + (2) \times 24 V \leq (C)$ value

*1. Including supply to the CPU unit.

Note: 1. For CPU racks, include the CPU unit current and power consumption in the calculations. When expanding, also include the current and power consumption of the I/O control unit in the calculations

2. For expansion racks, include the I/O interface unit current and power consumption in the calculations.

Example: Calculating total current and power consumption

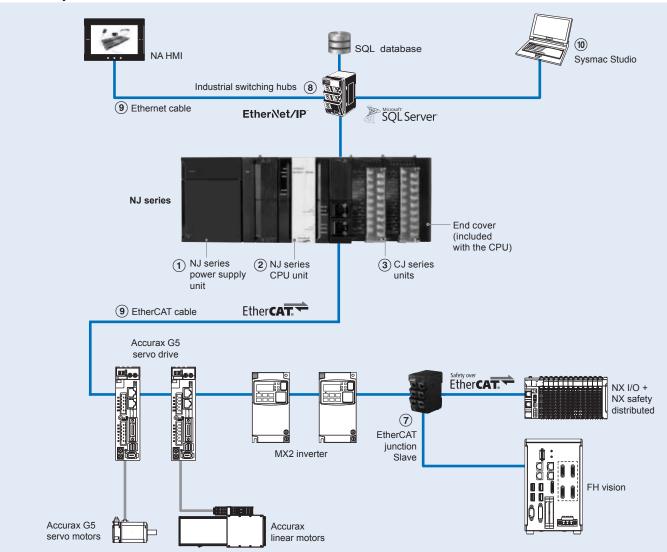
When the following units are mounted to a NJ series CPU rack using a NJ-PA3001 power supply unit.

Unit type	Model	Quantity	Voltage group			
			5 V	24 V		
CPU unit	NJ501-1500	1	1.90 A	-		
I/O control unit	CJ1W-IC101	1	0.02 A	-		
Basic I/O units (input units)	CJ1W-ID211	2	0.08 A	-		
	CJ1W-ID231	2	0.09 A	-		
Basic I/O units (output units)	CJ1W-OC201	2	0.09 A	0.048 A		
Special I/O unit	CJ1W-DA041	1	0.12 A	-		
CPU bus unit	CJ1W-SCU22	1	0.29 A	-		
Current consumption	Total		1.90 A + 0.02 A + 0.08 A × 2 + 0.09 A × 2 + 0.09 A × 2 + 0.12 A + 0.29 A	0.048 A × 2		
	Result		2.85 A (≤ 6.0 A)	0.096 A (≤ 1.0 A)		
Power consumption	Total		2.85 A × 5 V = 14.25 W	0.096 A × 24 V = 2.3 W		
	Result		14.25 W + 2.3 W = 16.55 W (≤ 30 W)			

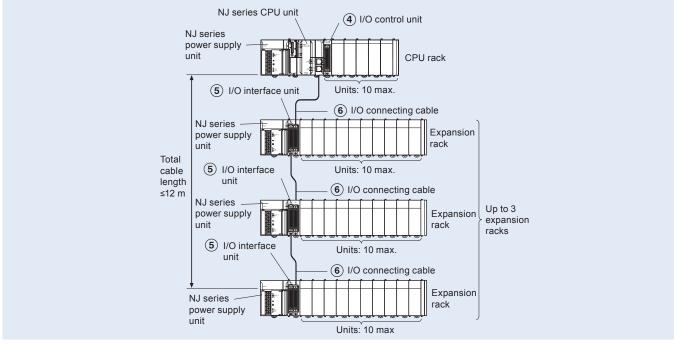
Note: For details on unit current consumption, refer to ordering information.

Ordering information

NJ series system



NJ series expansion racks



Power supply units

Symbo	Name	Output capacit				Model
		5 VDC	24 VDC	Total		
1	100 to 240 VAC power supply unit for NJ CPU	6.0 A	1.0 A	30 W	Supported	NJ-PA3001
	24 VDC power supply unit for NJ CPU					NJ-PD3001

Note: Power supply units for the CJ Series cannot be used as a power supply for a CPU rack of the NJ System or as a power supply for an expansion rack.

NJ series CPU units

Symbol	CPU	Program	Variables capacity	Specifications	Functiona	lities				Number	Model
		capacity			Sequence	Motion	DB connection		SECS/ GEM	of axes	
2)	NJ501	20 MB	2 MB: Retained	I/O capacity: 2,560 points			•			64	NJ501-1520
			4 MB: Not retained				•			32	NJ501-1420
				CPU rack: 10 units max.	•	•	•			16	NJ501-1320
				Expansion rack:	•	•	•	•		16	NJ501-4320
				10 units max.	•	•		•		64	NJ501-4500
				(Up to 3 expansion racks)	•	•		•		32	NJ501-4400
				10 unite may par avatam	•	•		•		16	NJ501-4300
				40 units max. per system				•		16	NJ501-4310 ^{*1}
				(CPU rack + 3 expansion racks)	•	•			•	16	NJ501-1340
			Idons)						64	NJ501-1500	
				Current consumption:	•	•				32	NJ501-1400
				1.90 A at 5 VDC	•	•				16	NJ501-1300
	NJ301	5 MB	0.5 MB: Retained							8	NJ301-1200
			2 MB: Not retained		•	•				4	NJ301-1100
	NJ101	3 MB	Ī		•	•	•			2	NJ101-1020
							•			0	NJ101-9020
					•	•				2	NJ101-1000
										0	NJ101-9000

 $^{\ast 1.}$ The NJ501-4310 CPU unit only supports one Delta or Cartesian robot.

Note: The end cover unit CJ1W-TER01 is included with the CPU unit.

CJ series digital I/O units

ymbol	Points	Туре	Rated voltage	Rated current	Width	Remarks	(A)	mption	Connection type	Model
							5 VDC	24 VDC		
3)	8	AC input	240 VAC	10 mA	31 mm	-	0.08	-	M3	CJ1W-IA201
	16		120 VAC	7 mA	31 mm	-	0.09	-	M3	CJ1W-IA111
	8	DC input	24 VDC	10 mA	31 mm	-	0.08	-	M3	CJ1W-ID201
	16		24 VDC	7 mA	31 mm	-	0.08	-	M3	CJ1W-ID211
					31 mm				Screwless	CJ1W-ID211(SL)
	16		24 VDC	7 mA	31 mm	Fast-response (15 µs is ON, 90 µs is OFF)	0.13	-	M3	CJ1W-ID212
	16		24 VDC	7 mA	31 mm	Inputs start interrupt tasks in PLC program	80.0	-	M3	CJ1W-INT01
	16		24 VDC	7 mA	31 mm	Latches pulses down to 50 µs pulse width	80.0	-	M3	CJ1W-IDP01
	32		24 VDC	4.1 mA	20 mm	-	0.09	-	Fujitsu	CJ1W-ID231
	32		24 VDC	4.1 mA	20 mm	_	0.09	-	MIL	CJ1W-ID232
	32		24 VDC	4.1 mA	20 mm	Fast-response (15 µs is ON, 90 µs is OFF)	0.20	-	MIL	CJ1W-ID233
	64		24 VDC	4.1 mA	31 mm	-	0.09	-	Fujitsu	CJ1W-ID261
	64		24 VDC	4.1 mA	31 mm	_	0.09	-	MIL	CJ1W-ID262
	8	Triac output	250 VAC	0.6 mA	31 mm	_	0.22	-	M3	CJ1W-OA201
	8	Relay contact	250 VAC	2 A	31 mm	_	0.09	0.048	M3	CJ1W-OC201
		output			31 mm				Screwless	CJ1W-OC201(SL
	16		250 VAC	2 A	31 mm	-	0.11	0.096	M3	CJ1W-OC211
					31 mm				Screwless	CJ1W-OC211(SL
	8	DC output (sink)	12 to 24 VDC	2 A	31 mm	-	0.09	_	M3	CJ1W-OD201
	8		12 to 24 VDC	0.5 A	31 mm	-	0.10	_	M3	CJ1W-OD203
	16		12 to 24 VDC	0.5 A	31 mm	-	0.10	_	M3	CJ1W-OD211
					31 mm				Screwless	CJ1W-OD211(SL
	16		24 VDC	0.5 A	31 mm	Fast-response (15 µs is ON, 80 µs is OFF)	0.15	-	M3	CJ1W-OD213
	32		12 to 24 VDC	0.5 A	20 mm	-	0.14	-	Fujitsu	CJ1W-OD231
	32		12 to 24 VDC	0.5 A	20 mm	_	0.14	-	MIL	CJ1W-OD233
	32		24 VDC	0.5 A	20 mm	Fast-response (15 µs is ON, 80 µs is OFF)	0.22	-	MIL	CJ1W-OD234
	64		12 to 24 VDC	0.3 A	31 mm	-	0.17	-	Fujitsu	CJ1W-OD261
	64		12 to 24 VDC	0.3 A	31 mm	_	0.17	-	MIL	CJ1W-OD263
	8	DC output (source)	24 VDC	2 A	31 mm	Short-circuit protection	0.11	-	M3	CJ1W-OD202
	8		24 VDC	0.5 A	31 mm	Short-circuit protection	0.10	-	M3	CJ1W-OD204
	16		24 VDC	0.5 A	31 mm	Short-circuit protection	0.10	_	M3	CJ1W-OD212
					31 mm				Screwless	CJ1W-OD212(SL
	32	1	24 VDC	0.5 A	20 mm	Short-circuit protection	0.15	-	MIL	CJ1W-OD232
	64	1	12 to 24 VDC	0.3 A	31 mm	-	0.17	-	MIL	CJ1W-OD262
	16 + 16	DC in + out (sink)	24 VDC	0.5 A	31 mm	_	0.13	-	Fujitsu	CJ1W-MD231
	16 + 16	i í	24 VDC	0.5 A	31 mm	_	0.13	-	MIL	CJ1W-MD233
	32 + 32	1		0.3 A	31 mm	_	0.14	-	Fujitsu	CJ1W-MD261
	32 + 32	1	24 VDC	0.3 A	31 mm	_	0.14	-	MIL	CJ1W-MD263

Symbol	Points	71° °		Rated current			(A)		Connection type	Model
3	16 + 16	DC in + out (source)	24 VDC	0.5 A	31 mm	-	0.13	-	MIL	CJ1W-MD232
	32 + 32	DC in + out (TTL)	5 VDC	35 mA	31 mm	—	0.19	-	MIL	CJ1W-MD563

Note: MIL = Connector according to MIL-C-83503 (compatible with DIN 41651/IEC 60603-1).

CJ series analogue I/O and control units

Points	Туре	Ranges	Resolution	Accura- cy ^{*1}	Conversion time	Width	Remarks	Curr (A)	ent	Connection type	Model	
								5 V	24 V			
4	Universal	0 to 5 V,	V/I: 1/	V: 0.3%	250 ms/	31 mm	Universal inputs, with	0.32	-	M3	CJ1W-AD04U	
	analogue input	1 to 5 V, 0 to 10 V, 0 to 20 mA, 4 to 20 mA, K, J, T, L, R, S, B, Pt100, Pt1000, JPt100	T/C: 0.1°C T/C: 0.3% configurable alarms, scaling, sensor error detection		configurable alarms, scaling, sensor error		Screwless	CJ1W-AD04U(SL)				
4	Analogue	0 to 5 V,	1/8,000	V: 0.2%	250 μs/point	31 mm	Offset/gain adjustment,	0.42	-	M3	CJ1W-AD041-V1	
	input	0 to 10 V, -10 to 10 V, 1 to 5 V, 4 to 20 mA		l: 0.4%			peak hold, moving average, alarms			Screwless	CJ1W-AD041-V1(
4	High-speed analogue input	1 to 5 V, 0 to 10 V, -5 to 5 V, -10 to 10 V, 4 to 20 mA	1/40,000	V: 0.2% I: 0.4%	35 μs/4 points	31 mm	Direct conversion (CJ2H special instruction)	0.52	_	M3	CJ1W-AD042	
8	Analogue	1 to 5 V,	1/8,000	V: 0.2%	250 μs/point	31 mm	Offset/gain adjustment,	0.42	-	M3	CJ1W-AD081-V1	
	input	0 to 10 V, -10 to 10 V, 1 to 5 V, 4 to 20 mA		l: 0.4%			peak hold, moving average, alarms			Screwless	CJ1W-AD081-V1(
2	Analogue	0 to 5 V,	1/4,000	V: 0.3%	1 ms/point	31 mm	Offset/gain adjustment,	0.12	0.14	M3	CJ1W-DA021	
	output	0 to 10 V, -10 to 10 V, 1 to 5 V, 4 to 20 mA		I: 0.5%			output hold			Screwless	CJ1W-DA021(SL)	
4	Analogue	1 to 5 V,	1/4,000	V: 0.3%	1 ms/point	31 mm	Offset/gain adjustment,	0.12	0.2	M3	CJ1W-DA041	
	output	0 to 10 V, -10 to 10 V, 1 to 5 V, 4 to 20 mA	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	I: 0.5%			output hold	0	0.2	Screwless	CJ1W-DA041(SL)	
4	High-speed analogue out- put	1 to 5 V, 0 to 10 V, –10 to 10 V	1/40,000	0.3%	35 μs/4 points	31 mm	Direct conversion (CJ2H special instruction)	0.40	-	M3	CJ1W-DA042V	
8	Voltage output		1/8,000	0.3%	250 μs/point	31 mm	Offset/gain adjustment,	0.14	0.14	M3	CJ1W-DA08V	
		0 to 10 V, 10 to 10 V, 1 to 5 V					output hold			Screwless	CJ1W-DA08V(SL)	
8	Current output	4 to 20 mA	1/8,000	0.5%	250 μs/point	31 mm	Offset/gain adjustment,	0.14	0.17		CJ1W-DA08C	
							output hold			Screwless	CJ1W-DA08C(SL)	
4 + 2	Analogue in + out	1 to 5 V, 0 to 10 V,	1/8,000	in: 0.2% out: 0.3%	1 ms/point	31 mm	Offset/gain adjustment, scaling, peak hold,	0.58	-	M3	CJ1W-MAD42	
	in + out	–10 to 10 V, 1 to 5 V, 4 to 20 mA		out. 0.3 %			alarms, output hold			Screwless	CJ1W-MAD42(SL)	
4	Universal analogue input	DC voltage, DC current, thermocouple, Pt100/Pt1000, potentiometer	1/256,000	isolated, configurable alarms, maintenance functions, user-defined scaling, zero/span adjustment	0.30	-	M3	CJ1W-PH41U				
2	Process input	4 to 20 mA, 0 to 20 mA, 0 to 10 V, -10 to 10 V, 0 to 5 V, -5 to 5 V, 1 to 5 V, 0 to 1.25 V, 1.25 to 1.25 V	1/64,000	0.05%	5 ms/point		Configurable alarms, maintenance functions, user-defined scaling, zero/span adjustment, square root, totaliser	0.18	0.09	МЗ	CJ1W-PDC15	
6	Temperature	K-type (-200 to	0.1°C	0.5%	40 ms/point	31 mm	Basic I/O unit,	0.22	-	M3	CJ1W-TS561	
	control loops, thermocouple	1,300°C) J-type (–100 to 850°C)					setup by DIP switches, adjustable filtering 10/50/60 Hz			Screwless	CJ1W-TS561(SL)	
6	Temperature	Pt100 (-200 to	0.1°C	0.5%	40 ms/point	31 mm	Basic I/O unit,	0.25	-	M3	CJ1W-TS562	
	control loops	650°C) Pt1000 (–200 to 650°C)					setup by DIP switches, adjustable filtering 10/50/60 Hz			Screwless	CJ1W-TS562(SL)	
2	Temperature control loops, thermocouple	B, J, K, L, R, S, T	0.1°C	0.3%	500 ms total	31 mm	Open collector NPN outputs	0.25	-	M3	CJ1W-TC003	

qu	Points	Туре	Ranges	Resolution	+4	Conversion time	Width		(A)		Connection type	Model
sy									5 V	24 V		
3			B, J, K, L, R, S, T	0.1°C	0.3%	500 ms total		Open collector PNP outputs	0.25	-	M3	CJ1W-TC004
	2	Temperature control loops	Pt100, JPt100	0.1°C	0.3%	500 ms total	-	Open collector NPN outputs	0.25	-	M3	CJ1W-TC103
	2	Temperature control loops	Pt100, JPt100	0.1°C	0.3%	500 ms total		Open collector PNP outputs	0.25	-	M3	CJ1W-TC104

*1. Accuracy for voltage and current inputs/outputs as percentage of full scale and typical value at 25°C ambient temperature (consult the operation manual for details) Accuracy for temperature inputs/outputs as percentage of process value and typical value at 25°C ambient temperature (consult the operation manual for details)

CJ series special I/O units

Symbol	Channels	Туре	Signal type	Width		Current sumptio		Connection type	Model
						5 V	24 V		
3	2	500 kHz Counter	24 V, line driver	31 mm	2 configurable digital inputs + outputs	0.28	-	Fujitsu	CJ1W-CT021
	4	100 kHz Counter	Line driver, 24 V via terminal block		Target values trigger interrupt to CPU	0.32	-	1 × MIL (40 pt)	CJ1W-CTL41-E

CJ series communication units

Symbol	Туре	Ports	Data transfer	Protocols	Width	Currer sumpt		Connection type	Model	
						5 V	24 V			
3	Serial communications	2 × RS-232C	High-speed	CompoWay/F, host link,	31 mm	0.29	-	9 pin D-Sub	CJ1W-SCU22	
	units	2 × RS-422A/RS-485		NT link, Modbus,	31 mm	0.46	-	9 pin D-Sub	CJ1W-SCU32	
		1 × RS-232C + 1 × RS-422/RS-485		user-defined	31 mm	0.38	-	9 pin D-Sub	CJ1W-SCU42	
	EtherNet/IP	1 × 100 Base-Tx	-	EtherNet/IP, UDP, TCP/ IP, FTP server, SNTP, SNMP	31 mm	0.41	-	RJ45	CJ1W-EIP21 ^{*1}	
	EtherCAT	2 × 100 Base-Tx	-	EtherCAT	31 mm	0.34	-	RJ45	CJ1W-ECT21 ^{*2}	
	DeviceNet	1 × CAN	-	DeviceNet	31 mm	0.29	-	5-p detachable	CJ1W-DRM21	
	CompoNet	4-wire, data + power to slaves (Master)	-	CompoNet (CIP-based)	31 mm	0.4	-	4-p detachable IDC or screw	CJ1W-CRM21 ^{*3}	
	PROFIBUS-DP	1 × RS-485 (Master)	-	DP, DPV1	31 mm	0.40	-	9 pin D-Sub	CJ1W-PRM21	
		1 × RS-485 (Slave)	-	DP	31 mm	0.40	-		CJ1W-PRT21	
	PROFINET-IO	1 × 100 Base-Tx	-	PROFINET-IO control- ler, FINS/UDP	31 mm	0.42	-	RJ45	CJ1W-PNT21	
	RS-422A converter accessory	RS-232C to RS-422A/	RS-485 signal c	onverter. Mounts directly	on seria	l port		9 pin D-Sub to screw clamp terminals	CJ1W-CIF11	

^{11.} Supported only by the EtherNet/IP units with unit version 2.1 or higher, CPU units with unit version 1.01 or higher and the Sysmac Studio version 1.02 or higher.

¹² Supported only by the CPU units with unit version 1.10 or higher and the Sysmac Studio version 1.13 or higher.

^{*3.} Supported only by the CPU units with unit version 1.01 or higher and the Sysmac Studio version 1.02 or higher.

CJ series ID sensor units

Symbol	Туре	Specifications	Specifications					Model
		Connected ID No. of connected External power No. of unit numbers systems R/W heads supply allocated			5 V	24 V		
3	ID sensor units	V680-Series RFID	1	Not required	1	0.26 ^{*1}	0.13 ^{*1}	CJ1W-V680C11
		system	2		2	0.32	0.26	CJ1W-V680C12

*1. To use a V680-H01 antenna, refer to the V680 Series RFID system catalog (Cat. No. Q151) Note: The data transfer function using intelligent I/O commands can not be used.

Expansion racks

CJ series I/O control unit (mounted on CPU rack when connecting expansion racks)

ſ	Symbol	Name	Connecting cable	Connected Unit	Width	Current consumption (A)		Model
						5 V	24 V	
	4	CJ-Series I/O control unit	CS1W-CN□□3	CJ1W-II101	20 mm	0.02 A	_	CJ1W-IC101

Note: Mount to the right of the power supply unit.

CJ series I/O interface unit (mounted on expansion rack)

Symbol	Name	Connecting cable	Width	Current consumption (A)		Model
				5 V	24 V	
5	CJ-Series I/O interface unit	CS1W-CN□□3	31 mm	0.13 A	-	CJ1W-II101

Note: Mount to the right of the power supply unit.

I/O connecting cables

Symbol	Name	Specifications		Model
6	I/O connecting cable	Connects an I/O control unit on NJ series CPU rack to an I/O interface unit on a	Cable length: 0.3 m	CS1W-CN313
		or	Cable length: 0.7 m	CS1W-CN713
			Cable length: 2 m	CS1W-CN223
		on another NJ series expansion rack.	Cable length: 3 m	CS1W-CN323
		·	Cable length: 5 m	CS1W-CN523
			Cable length: 10 m	CS1W-CN133
			Cable length: 12 m	CS1W-CN133-B2

EtherCAT junction slave

Symbol				Current consumption (A)	Dimensions (W × D × H)	Weight	Model	Appearance
7	EtherCAT junction slave		20.4 to 28.8 VDC (24 VDC -15 to 20%)	0.08	25 mm × 78 mm × 90 mm	165 g	GX-JC03	
		6		0.17	48 mm × 78 mm × 90 mm	220 g	GX-JC06	

 Note:
 1. Please do not connect EtherCAT junction slave with OMRON position control unit, Model CJ1W-NC□81/□82.
 2. EtherCAT junction slave cannot be used for Ethernet/IP and Ethernet.

Industrial switching hubs

Symbol	Specifications			Accessories	Current	Model	Appearance
			Failure detection		consump- tion (A)		
8	Quality of Service (QoS): EtherNet/IP control	3	No	Power supply connector	0.22	W4S1-03B	
	data priority.		No			W4S1-05B	
	Failure detection: Broadcast storm and LSI error detection 10/100 BASE-TX, Auto-Negotiation	5		Power supply connector and connector for informing error		W4S1-05C	

Recommended EtherCAT and EtherNet/IP communication cables

Symbol	Item			Manufacturer	Colour	Cable length (m)	Model
9	EtherCAT	Cat 5e, AWG22, 2-pair cable	Standard type	OMRON	Black	0.5	XS5W-T421-BM2-SS
	cable	M12/Smartclick connectors	Cable with connectors on both			1	XS5W-T421-CM2-SS
		Improved shield for EtherCAT communications	ends (M12 straight/M12 straight)			2	XS5W-T421-DM2-SS
		communications	(MT2 straight/MT2 straight)			3	XS5W-T421-EM2-SS
						5	XS5W-T421-GM2-SS
			-0			10	XS5W-T421-JM2-SS
			Rugged type		Black	0.5	XS5W-T421-BMCSS
			Cable with connectors on both			1	XS5W-T421-CMC-SS
			ends			2	XS5W-T421-DMC-SS
			(M12 straight/RJ45)			3	XS5W-T421-EMC-SS
						5	XS5W-T421-GMC-SS
			-0			10	XS5W-T421-JMC-SS
	Ethernet/	Cat 6a, AWG27, 4-pair cable	Standard type		Yellow	0.2	XS6W-6LSZH8SS20CM-Y
	EtherCAT	Cable sheath material: LSZH ^{*1}	Cable with connectors on both			0.3	XS6W-6LSZH8SS30CM-Y
	patch cable	atch cable ends (RJ45/RJ45) Note: This cable is available in yellow, green and blue colours.		0.5	XS6W-6LSZH8SS50CM-Y		
				1	XS6W-6LSZH8SS100CM-Y		
				1.5	XS6W-6LSZH8SS150CM-Y		
			1.000			2	XS6W-6LSZH8SS200CM-Y
						3	XS6W-6LSZH8SS300CM-Y
						5	XS6W-6LSZH8SS500CM-Y
						7.5	XS6W-6LSZH8SS750CM-Y
					10	XS6W-6LSZH8SS1000CM-Y	
						15	XS6W-6LSZH8SS1500CM-Y
						20	XS6W-6LSZH8SS2000CM-Y
					Green	0.2	XS6W-6LSZH8SS20CM-G
						0.3	XS6W-6LSZH8SS30CM-G
						0.5	XS6W-6LSZH8SS50CM-G
						1	XS6W-6LSZH8SS100CM-G
						1.5	XS6W-6LSZH8SS150CM-G
						2	XS6W-6LSZH8SS200CM-G
						3	XS6W-6LSZH8SS300CM-G
						5	XS6W-6LSZH8SS500CM-G
						7.5	XS6W-6LSZH8SS750CM-G
						10	XS6W-6LSZH8SS1000CM-G
						15	XS6W-6LSZH8SS1500CM-G
						20	XS6W-6LSZH8SS2000CM-G

bl	Item			Manufacturer	Colour	Cable length (m)	Model
	Ethernet/	Cat 5e, AWG26, 4-pair cable	Standard type	OMRON	Green	0.5	XS6W-5PUR8SS50CM-G
	EtherCAT	Cable sheath material: PUR ^{*1}	Cable with connectors on both			1	XS6W-5PUR8SS100CM-G
	patch cable		ends (RJ45/RJ45)			1.5	XS6W-5PUR8SS150CM-G
						2	XS6W-5PUR8SS200CM-G
			ar			3	XS6W-5PUR8SS300CM-G
						5	XS6W-5PUR8SS500CM-G
						7.5	XS6W-5PUR8SS750CM-G
						10	XS6W-5PUR8SS1000CM-G
						15	XS6W-5PUR8SS1500CM-G
						20	XS6W-5PUR8SS2000CM-G
		Cat 5e, AWG22, 2-pair cable	Rugged type		Grey	0.3	XS5W-T421-AMD-K
			Cable with connectors on both		0.5	0.5	XS5W-T421-BMD-K
			ends (RJ45/RJ45)			1	XS5W-T421-CMD-K
			15			2	XS5W-T421-DMD-K
			20			3	XS5W-T421-EMD-K
						5	XS5W-T421-GMD-K
						10	XS5W-T421-JMD-K
						15	XS5W-T421-KMD-K
			Rugged type	1	Grey	0.3	XS5W-T421-AMC-K
			Cable with connectors on both			0.5	XS5W-T421-BMC-K
			ends (M12 straight/RJ45)			1	XS5W-T421-CMC-K
			15			2	XS5W-T421-DMC-K
			-0			3	XS5W-T421-EMC-K
			- 0			5	XS5W-T421-GMC-K
						10	XS5W-T421-JMC-K
						15	XS5W-T421-KMC-K
			Rugged type		Grey	0.3	XS5W-T422-AMC-K
			Cable with connectors on both		-	0.5	XS5W-T422-BMC-K
			ends (M12 L right angle/RJ45)			1	XS5W-T422-CMC-K
						2	XS5W-T422-DMC-K
						3	XS5W-T422-EMC-K
						5	XS5W-T422-GMC-K
						10	XS5W-T422-JMC-K
						15	XS5W-T422-KMC-K
	Ethernet installation	Cat 5, SF/UTP, $4 \times 2 \times AWG 2$ (PUR)	24/1 (solid core), Polyurethane	Weidmüller	Green	100	WM IE-5IC4x2xAWG24/1-PUF
cable	cable	Cat 5, SF/UTP, 4 × 2 × AWG 20 (PUR)	6/7 (stranded core), Polyurethane		Green	100	WM IE-5IC4x2xAWG26/7-PUF
	Connectors	RJ45 metallic connector For AWG22 to AWG26	1		-	-	WM IE-T0-RJ45-FH-BK
		RJ45 plastic connector For AWG22 to AWG24	e la companya da compa	OMRON	-	-	XS6G-T421-1
	RJ45 socket	DIN-rail mount socket to termin cabinet	nate installation cable in the	Weidmüller	-	-	WM IE-T0-RJ45-FJ-B

*1. The lineup features low smoke zero halogen cables for in-cabinet use and PUR cables for out-of-cabinet use.

Note: Please be careful while cable processing, for EtherCAT, connectors on both ends should be shield connected and for EtherNet/IP, connectors on only one end should be shield connected.

WE70 FA wireless LAN units

Name	Area	Туре	Model	Appearance
WE70 FA wireless LAN units	Europe	Access point (Master)	WE70-AP-EU	
		Client (Slave)	WE70-CL-EU	
Directional magnetic-base antenna		1 set with two antennas, 2.4 GHz/5 GHz Dual-band compatible	WE70-AT001H	
DIN rail mounting bracket		For TH35 7.5	WT30-FT001	
		For TH35 15	WT30-FT002	
Antenna extension cable		5 m	WE70-CA5M	Ű

Note: Special versions are available for USA, Canada, China and Japan.

NJ series options and accessories

Specifications		Model	Appearance
SD memory card	2 GB	HMC-SD291	emach HMC-SD291
	4 GB	HMC-SD491	2 <u>2</u> 8
DIN track	Length: 0.5 m; height: 7.3 mm	PFP-50N	
	Length: 1 m; height: 7.3 mm	PFP-100N	0000
	Length: 1 m; height: 16 mm	PFP-100N2	
End plate to secure the units on the DIN track (2 pieces a	re included with the CPU unit and I/O interface unit)	PFP-M (2 pcs)	a starter and

Specifications	Model	Appearance
Battery for NX7/NJ CPU unit (The battery is included with the CPU unit)	CJ1W-BAT01	
End cover (The end cover is included with each CPU unit and I/O interface unit)	CJ1W-TER01	

Computer software

Symbol	Specifications		Model
10	Sysmac Studio ^{*1*2}		SYSMAC-SE2
		Software to make HSMS, SECSII and GEM settings for the NJ501 CPU units with SECS/GEM communications	WS02-GCTL1

For the NJ101-□000 CPU units, Sysmac Studio version 1.13 or higher is needed.
 For the NJ101-□020 CPU units (with database connection), Sysmac Studio version 1.14 or higher is needed.
 Refer to the Sysmac Studio datasheet (Cat. No. SysCat_I181E) for detailed information or contact your OMRON representative.

*4. SECS/GEM configurator files are included in the Sysmac Studio standard edition DVD.

ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.

To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527.

Cat. No. SysCat_I180E-EN-06B In the interest of product improvement, specifications are subject to change without notice.